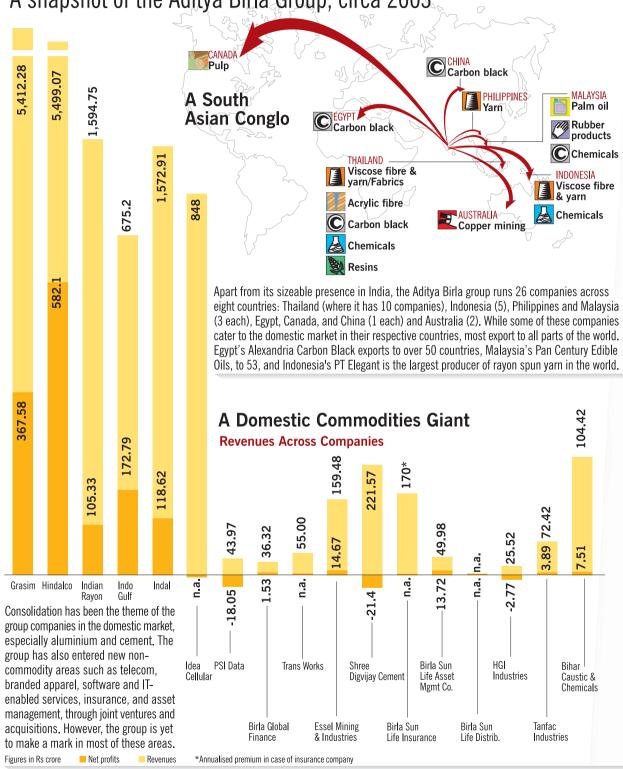
THE EMPIRE OF THE SON

A snapshot of the Aditya Birla Group, circa 2003



Scale, Cost, Efficiencies

The Aditva Birla's Group's global (and local) strategy revolves around scale, cost and efficiencies, the three mantras of commodities businesses anywhere in the world. The group is the lowest cost aluminium producer (\$869 per tonne as against \$1.292 for Alcoa). In copper, the company is an integrated player. In cement, it is the seventh largest producer in the world; in carbon black, the fourth; and in viscose fibre, the largest.

A Domestic Commodities Giant

Contribution to Turnover (%) 2.5 Carbon Black **0.8** Others* 2.5 Branded Apparel **28.1** Aluminum 3.0 Sponge Iron 3.0 Chemicals **19.5** Copper **5.1** Fertilisers **16.4** Cement 4.3 Textiles 2.5 Viscose Staple Fibre Viscose Filament Yarn

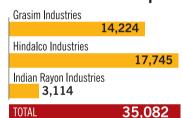
*Software, IT enabled services, insurance, asset management, telecom, edible oil, fabrics etc

Almost 90 per cent of the group's global revenues of Rs 27,000 crore comes from commodities. While flirting with new economy businesses. Birla has been careful to ensure that there's no letting up on existing ones. And most such ventures are JVs (forays into financial services with Canada's SunLife and telecom with AT&T and the Tata Group) or involve small sums of money (such as the acquisition of Transworks for Rs 60 crore or acquisitions (Madura Garments) but there is growth in the future.

Global Gameplan

- To be among top 10 global players in aluminium in next five years
- To be among top five global players in copper in next three years
- To continue to focus on exports of insulators
- To grow from the current position of being seventh largest cement producer in the world to be among the top five
- To consolidate standing as global leader in viscose staple fibre business

A Cash Rich Group



Figures are cash from operations over past

Global Challenge A Global Comparison

A. V. BIRLA GROUP ———			WORLD'S LARGEST PLAYER —	
Volumes	Revenues (Rs crore)		Volumes	Revenues (Rs crore)
2.5 lakh tpa	2,587.26	Copper	15.50 lakh tpa	16,054 Codelco
3.42 lakh tpa	2,388.24	Aluminum	42.13 lakh tpa	94,842.8 Alcoa
31.0 million tpa	5,055	Cement	135 million tpa	63,538.8 Lafarge
From the For	tune 500's low	er reaches		
Hindalco	582.1	5,499.07		
Phelps Dodge*	-1,573.2			17,121.2

367.58 5,412.28 Grasim 63.538.8 Lafarge** 1,982.6 Revenues **Only cement

*Rank 428 in Fortune 500 **Lafarge is the largest cement manufacturer and only one to feature in Fortune 500